



## Manual Cylinder Filling Systems

Manual connection/handling of cylinders  
and manual control of filling

Our system solutions have been developed from many years of experience in gases engineering, equipment manufacture and operations. The end result is a range of manual to fully automatic systems that are highly productive, easy to operate and cost effective for the modern gases industry.

This data sheet details our Manual Cylinder Filling System.

### Product Technology

Our manual filling (industrial or medical) options range from individual filling skids to a full 'Turnkey' plant, all easily tailored to suit the exact requirements of the Client. The skids are designed to be semi-portable, so if you decide to move the system it is easily achieved. The units are all built and tested off site, which significantly reduces the on-site installation time. The manual system is a good economical option.

The operator connects the cylinders, opens the cylinder valves and controls filling by manual valves and pressure gauges. However, the system has safety pressure trips included, which ensures cylinders cannot be over-pressurised.

The operator is alerted near the end of filling.

Existing pumping systems can be utilised or we can provide new systems – see Product Data Sheet '*Tank, Pumping & Vaporiser Systems*'

List of common features:

- Back flow prevention system
- Fill, Vent & Vacuum Valves
- Pressure Safety
- Control Panel monitoring system pressures and temperatures
- Adjustable final pressure control
- Filling manifolds (manifold, hoses, cylinder connectors) to match cylinder pallet
- Framework and walkways



## Documentation

Each of our systems/projects comes with a comprehensive document package, which includes the following:

- Design Documents
- CE Build Files
- P&ID's and Process Descriptions
- Safety Studies
- Spares and Maintenance lists
- Operating Instructions
- Certification for all materials/parts

## Summary of Benefits

- Flexibility of Design
- Minimum on site Installation
- Turnkey Project or Equipment Only  
(with commissioning service)
- Up to 300 bar filling pressures (420 bar Design)
- Economical Option
- Full Documentation with Safety Study



## Also see our other Product Data Sheets:

- Storage, Pumping & Vaporiser Systems
- Fully Automatic Filling Systems
- Semi Automatic Filling Systems
- Single Cylinder Medical Filling Systems
- Plant Systems
- Industrial Gas Generation Plant
- Gas Mixing & Distribution Systems
- Special Projects

### **iGas Technology Solutions**

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